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2D BARCODE SCANNER

USB PROFESSIONAL BARCODE SCANNER FOR QR CODES AND LINEAR BARCODES



USER MANUAL HBCS2D100U

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EN 55032: 2015 EN 55024: 2010 + A1: 2015



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Caution: Use of controls, adjustments or performance of procedures other than those specified herein may result in hazardous led light exposure.

Class 2 Led scanners use a low power, visible light diode. As with any very bright light source, such as the sun, the user should avoid staring directly into the light beam. Momentary exposure to a Class 2 Led is not known to be harmful.

In accordance with Clause 5, IEC 60825 and EN 60825, the following information is provided to the user: CLASS 1: CLASS 1 LED PRODUCT

CLASS 2: VISIBLE LED RADIATION - DO NOT STARE INTO BEAM - CLASS 2 LED PRODUCT

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1 Start

1.1 Introduction

HBCS2D100U barcode reader, the application of the country's leading intelligent image recognition algorithm, and on this basis developed a set of advanced bar code reading algorithm, so as to realize the reading of smaller size, higher version of the bar code function

1.2 About this Manual

This manual mainly provides various function setting commands of HBCS2D100U reader. By familiarizing yourself with the introduction of various function commands in this manual, you can change the function parameters of HBCS2D100U, such as communication interface parameters, reading mode, prompt mode and so on.

HBCS2D100U products have been shipped from the factory has been configured to fit most commonly used functions of the parameters, in most cases the user can make adjustments without adjustment can be used in the appendix of this manual, lists the default HBCS2D100U features and parameters for reference.

1.3 Barcode reading operation

Thanks to the leading image recognition algorithm in the country and the barcode decoding algorithm developed on this basis, it is very easy and accurate to read barcode symbologies. Even if the bar code symbol at any rotation angle, will not affect the reading. In reading, the HBCS2D100U aimed at reading the bar code symbol can be.

1.4 Barcode Scanner Settings

1.4.1 Set Code Switch

By turning on the setting code function, the parameter setting of the reader can be performed by scanning the setting code.



Output setting code content



* Not





Yes

1.4.2 Factory Default

By scanning the "Factory Default " barcode, all the reader parameters can be restored to the factory configuration.



1.4.3 User Default Settings

In addition to the factory settings, the user can also save their frequently used configuration as the default settings of the user, and save the current configuration information of the device as the default setting information of the user by scanning "Save current setting as user default setting". If the reader The user has the default setting information, the new configuration information after the operation will replace the original user default setting information.

By scanning "Restore user default settings" can be changed to the reader user default setting information.





Save current settings as user defaults

Restore user default settings

2 Interface

HBCS2D100U reader provides TTL-232 serial communication interface to communicate with the host. Through the communication interface, you can receive the read data, send commands to the reader to control, and change the reader's function parameters.

2.1 RS232 Communication Interface

Serial communication interface is a common way to connect the reader with the host device (such as PC, POS, etc.). When the reader and the host using a serial cable connection, the system uses serial communication mode by default. The use of serial communication interface, the reader and the host device must be in the communication parameters on the configuration to match, in order to ensure smooth communication and content is correct.



The reader's serial communication interface uses the TTL-level signal (TTL-232), which adapts to most system architectures. If the system requires the use of RS-232 form of the structure, the need to increase the external conversion circuit.

The default serial communication parameters of the reader are shown in Table 2-1. Among them, the baud rate of the reader can be modified through the serial port command, but the remaining parameters can not be modified.

Parameter	Default
Serial communication type	Standard TTL-232
Baud rate	9600
Check	Not
Data bit	8
Stop bit	1
Hardware flow control	Not

Form 2-1 Default serial communication parameters

Baud rate setting







* 9600bps











115200bps

2.1.1 RS232 bit configuration

Customers can modify the serial parity by scanning the following configuration code.







2.1.2 RS232 and full-code open quick configuration

In order to help customers quickly configure the serial port and full-code open mode during secondary development, quick configuration function can be realized by scanning the following configuration codes.



2.2 USB HID Interface

When the reader module is connected to the host using a USB cable, the reader module can be configured as a HID device by scanning the following setup code.



When the device is used as a HID device, it can be 2 different devices. Configure the following settings.





2.2.1 HID parameter configuration

You can also modify the PC's access cycle to the HID device by scanning the following setup code.



You can also modify the interval between valid message and release message of the device by scanning the following setting codes.





5ms

1ms





You can also modify the interval between the device to release the packet and the next valid packet by scanning the following setting code.



You can also modify the status of the CapsLock on output by scanning the following setup code.



2.2.2 HID leading key output

Users can scan the following configuration code to output a preamble message before outputting each piece of data from HID, which is convenient for customer software development and positioning.

The key value is ctrl+shift+r







2.2.3 HID KBW and RS232 output

The user can scan the following configuration code to enable data output through the serial port while HIDKBW is output.





2.3 USB-COM

When the HBCS2D100U is connected with the host using the USB cable, the module can be configured as a virtual serial port output mode by scanning the USB virtual serial port setting code.



3 Scan mode (reading mode)

3.1 Manual

Manual reading mode is the default reading mode. In this mode, the HBCS2D100U starts reading the code after pressing the trigger key, and stops the reading after the reading code successfully outputs the message or releases the trigger key.



In this mode, HBCS2D100U default idle for a certain period of time, automatically enter the deep sleep mode, can be set by the following setup code.



Sleep time On



* Sleep time OFF

After entering sleep mode, wake up by pressing the key, the device will reboot after exiting sleep mode. In addition, when deep sleep is not enabled, you can also set the light sleep idle time by scanning the following setting codes.



0ms



```
3000ms
```



* 500ms



5000ms

3.2 Successive scanning mode

After setting, without trigger, HBCS2D100U reader immediately start reading, reading code successfully output information or single reading time after the end, HBCS2D100U wait for a period of time (can be set) will automatically start the next reading. If the following conditions do not occur, HBCS2D100U reader will work in the above cycle: During reading the user can also click the trigger button to manually pause the reading. Click the trigger button HBCS2D100U will continue to cycle reading.



Single reading time

In continuous reading mode, this parameter refers to the reading before the success of HBCS2D100U reader to allow continued recognition of the maximum acquisition time. After a successful reading or a single reading time-out, the HBCS2D100U reader enters the interval of not acquiring readings. Single reading time length setting range of $0.1 \sim 25.5$ seconds, step 0.1 seconds; when set to 0, said the reading time unlimited. The default duration is 5.0 seconds.





3000ms





Unlimited time

Reading interval length

This parameter refers to the interval between two adjacent readings, that is, after finishing the last reading of the reader (no matter the reading is successful or not), the reading will not be carried out within the set interval, until the interval ends After reading the next code. The reading interval setting range is from 0 to 25.5 seconds in 0.1 second steps. The default interval is 1.0 second.







* 1000ms





The same bar code reading delay

in order to prevent the same code from being read multiple times in succession, the reader can be asked to read the same code if it can not read the same code continuously for a period of time in this mode.

The same barcode reading delay means that the reader will read the same barcode and compare with the last reading time. When the interval time is longer than the reading delay time, the same barcode is allowed to be read out, otherwise the output is not allowed.





The same bar code reading delay

* The same bar code reading is not extended

The same barcode reading delay time

After enabling the same barcode reading delay, the same barcode reading delay time can be set through the following setting codes



Unlimited delay



500ms



3000ms



1000ms



5000ms

3.3 Autosensing Mode

After setting, without trigger, the reader immediately began to monitor the brightness of the surrounding environment, when the scene changes, the reader waits for the set of image stabilization time after the end of reading. After reading the successful output of information or single reading time-out after the reader to be some time interval (can be set) to re-enter the monitoring state. If the following conditions do not occur, the reader will cycle in the above way: In a single reading time bar code is not scanned, the reader will automatically pause reading and into the monitoring state. In the inductive reading mode, the reader can also start reading the code after pressing the trigger key, and continue to monitor the brightness of the surrounding environment when the reading code successfully outputs the message or release the trigger key.



Single reading time

In inductive reading mode, this parameter refers to the maximum length of time that the reader will be allowed to continue acquisition recognition before the reading is successful. After a successful reading or a single reading timeout, the reader will enter the interval of not acquiring readings.

Single reading time length setting range of $0.1 \sim 25.5$ seconds, step 0.1 seconds. When set to 0, the reading time is infinite. The default duration is 5.0 seconds.



1000ms



3000ms



*5000ms



Reading interval length

After reading the successful output of information or single reading time-out, the reader needs to be some time (can be set) to re-enter the monitoring state. The reading interval setting range is from 0 to 25.5 seconds in 0.1 second steps. The default interval is 1.0 second.













Stable time

Stabilization time length refers to the sensor reading mode, detect the scene changes in the reader before reading the picture need to wait for the image stabilization time. Stabilization duration is set from 0 to 25.5 seconds in 0.1 second steps. The default image duration is 0.4 seconds.



Sensitivity

Sensitivity refers to the degree of change of the scene detected in the sense reading mode. When the reader to determine the degree of change in the scene to meet the requirements, will switch from monitoring status to read status.



* Normal sensitivity



High sensitivity



Low Sensitivity



Very high sensitivity

The same bar code reading delay

It is not avoided that the same code is read consecutively multiple times, and the reader may be required to read the same code if it can not read the same code continuously for a period of time in this mode. Set code and continuous mode the same.

3.4 Command Trigger mode

In this mode, the reader starts to read the code when it receives the scan command sent by the host (ie bit0 of flag 0x0002 is written to "1"), and stops reading after the reading succeeds in outputting the message or the reading time of single reading.



Note: In the command triggering mode, the serial port triggering the scan command is: 7E 00 08 01 00 02 01 AB CD; Upon receiving the trigger command, the reader will output seven bytes of response message and start the scan synchronously Information content: 02 00 00 01 00 33 31).

Single reading time

In command triggered reading mode, this parameter refers to the maximum length of time that the reader is allowed to continue acquisition recognition before the reading is successful. Single reading time length setting range of $0.1 \sim 25.5$ seconds, step 0.1 seconds. When set to 0, the reading time is infinite. The default duration is 5.0 seconds.







3000ms



* 5000ms



Infinitely long

3.5 POS mode

The user can quickly configure the module to work in the POS mode by scanning the following setting code, including the following main features:

- 1: Read mode is command trigger mode;
- 2: The communication interface is RS232;
- 3: Turn off the start tone;
- 4: Close the end terminator;



4 Reading area

For different applications, users need to identify the area there will be some differences, by scanning the following setting code can be set.

4.1 Full area

When the reading area is full area, the reader will scan the barcode with the center as the priority, and the barcode may be anywhere on the screen.



4.2 Only the center area

When the reading area is the center area, the center position of the barcode must be within the set center area, and the bar codes that are not in the area are not recognized and output.



Set the center area size

The center area is an area centered on the whole image center. The size of the area is set in proportion to the width or height of the entire image, ranging from 1 to 100. If the setting value is 20, that is, Located in a center area of 20% of the width of a 20% height area.



Modify the center area size

Commonly used center area size can be set by scanning the following setting code:



Center area -20%



Center area -40%



Center area -60%

When the size of the commonly used central area does not meet the needs, the user can also customize the configuration by scanning the "edit center area size" setting code.



Modify the center area size

Example:modify the 50% center area size

- 1. Check the character table to get "50" four characters hexadecimal value: "32"
- 2. Check whether the setting code is on. If it is not on, please scan the setting code "on" (see section 1.5.2)
- 3. Scan "Modify center area size" setting code
- 4. Scan the data setting code "3", "2" (see appendix E)
- 5. Scan "save" setting code (see Appendix F)

5 Lighting and Aiming

5.1 Lingting

Lighting for shooting photography to provide auxiliary lighting, beam exposure to the reading target, to improve reading performance and adaptability to weak ambient light. The user can set it to one of the following depending on the application environment:

Normal (default setting): The light is on when taking a picture, and off at other times.

Always: The light is on after the module is switched on.

No lighting :The lighting does not illuminate under any circumstances.







No lighting

5.2 Aiming

The aiming beam projected by the HBCS2D100U helps you find the best reading distance while shooting. Users can choose any of the following modes depending on the application environment.

Normal (default setting): The reader projects the aiming beam only during photographing.

Steady on: After the reader is powered on, it continuously projects the aiming beam.

None Aiming: In any case, the aiming beam is extinguished.







Steady on



None Aiming

6 Prompt output

6.1 All beeps

Reading "Buzzer Drive Frequency" sets the buzzer to active / passive buzzer, and also sets the drive frequency of passive buzzer.



Buzzer drive frequency - passive low frequency



Buzzer drive frequency - passive high frequency



Buzzer drive frequency passive IF



Buzzer drive frequency - active drive

In active buzzer mode, reading "buzzer working level - high" can be set as buzzer idle low level, working high level; buzzer working level - low "can be set as buzzer Idle idle high, working low.



* Buzzer working level - High



Buzzer working level - Low

Read "Start Mute" to turn off all beeps. Read "Turn off mute" to cancel the mute setting.



On



*Off

6.2 Read the success tone

Read the "turn off decoding success tone" can prohibit barcode reading successful voice prompts, read "open the decoding success tone" to restore the barcode reading success prompts.



Reading the Tone Duration sets the duration for reading the success tone. Default 60ms



Prompt tone duration -30ms



Prompt tone duration -90ms



*Prompt tone duration -60ms



Prompt tone duration -120ms

6.3 Data encoding format

In order for the reader to read Chinese bar codes of various encoding formats, it can be set by reading the "Input Data Encoding Format".





* Input data encoding format GBK

Input data encoding format UTF8



In order for the host computer to print Chinese data in the specified encoding format, it can be set by reading "Output Data Encoding Format".

Note: GBK format can be used for Notepad, UNICODE format can be used for WORD and common chat tool input box.





* Output data encoding format GBK Output data encoding format UNICODE



6.4 National keyboard settings

In order for the hosts in all countries to use the device, they can be set by reading the "keyboard" of the corresponding country.



* Keyboard - United States



German



Japan



Czech Republic



Hungary



Spain



France



Italy



Turkey

6.5 Virtual Keyboard Enable

In order to be able to use more areas, we also provide a virtual keyboard function, enable the virtual keyboard, you can output in any keyboard mode, but the relative loss of a certain output efficiency. Also, when using a virtual keyboard, you must make sure the keypad numeric keys are enabled. Note that the virtual keyboard must be available in versions 1.21 and later.





Virtual keyboard

6.6 Invoice mode is enabled

In order to use this module normally in the billing system, the user can convert the format of the invoice code and output it by scanning the following configuration codes.





* Invoice mode is disabled

Invoice mode is enabled

6.7 Image flip

In practice, we encounter a mirror image or vertical flip image, as shown below.





When the bar code appears flip, you can enter the mirror flip mode by scanning the corresponding setting code.



Mirror flip mode ON



Mirror flip mode OFF

Note: In Mirror Flip mode, only the mirror with inverted image can be identified. If you need to identify the normal barcode or setup code, please exit Mirror Flip mode first.

6.8 Black and white flip

In some special scenes, the black and white of the barcode may be reversed. By scanning the following setting codes, the module can be configured to recognize both normal and anti-colored barcodes.



* One-dimensional bar code can disable anti-color decoding



* Two-dimensional bar code can disable anti-color decoding



One-dimensional bar codes enable inverse color decoding



One-dimensional bar codes enable inverse color decoding

6.9 Read the Version Information

In order for the host to quickly read the current version of the device information, you can "read version information" to confirm.



The code of reading the version information

6.10 Reading unique ID of device

In order to obtain the device's unique ID, you can confirm it with the "Read Device Unique ID" barcode.



7 Data editing

In practice, sometimes we need to edit the data after reading and then output, to facilitate data differentiation and processing.

Data editing includes:

- Increase Prefix
- Increase Suffix
- Decoding information Data section interception
- Output barcode type CodeID
- Decoding failed to output specific RF
- Increase the terminal Tail

The processed data default output sequence is as follows: [Prefix] [CodeID] [Data] [Suffix] [Tail]

7.1 Prefix

Increase the Prefix

The prefix is a string that is customized and modified by the user before decoding information. It can be added by scanning the "Add prefix" setting code.







Not allow to increase prefix

Modify the prefix

Scan "modify prefix" setting code, and combine scan data setting code, users can modify the prefix content, use two hexadecimal values for each prefix character, the prefix allows up to 15 characters, hexadecimal conversion table of character value Please refer to Appendix D. Scan "modify prefix" setting code, and combine scan data setting code, users can modify the prefix content, use two hexadecimal values for each prefix characters, hexadecimal conversion table of character value Please refer to Appendix D. Scan "modify prefix" setting code, and combine scan data setting code, users can modify the prefix content, use two hexadecimal values for each prefix character, the prefix allows up to 15 characters, hexadecimal conversion table of character value Please refer to Appendix D.



Example: Modify user-defined prefix "DATA"

- 1. Check the character table to get "DATA" four characters hexadecimal value: "44", "41", "54", "41"
- 2. Check whether the setting code is on. If it is not on, please scan the setting code "On" (see section 1.5.2)
- 3. Scan the "Modify prefix" setting code
- 4. Scan the data setting codes "4", "4", "4", "1", "5", "4", "4", "1"
- 5. Scan "Save" setting code

7.2 Suffix

Add a suffix

The suffix is a string that is customized and modified by the user after the information is decoded, and can be added by scanning the "allow suffix" setting code





Allow to add a suffix

* Not allow to add a suffix

Modify the suffix

Scan the "Modify Suffix" setting code, and set the scan data setting code, the user can modify the suffix content, use two hexadecimal values for each suffix character, suffix up to 15 characters, character value hexadecimal conversion table Please refer to Appendix D.



Example: Modify user-defined suffix "DATA"

- 1. Check the character table to get "DATA" four characters hexadecimal value: "44", "41", "54", "41"
- 2. Check whether the setting code is on. If it is not on, please scan the setting code "On" (see section 1.5.2)
- 3. Scan the "Modify Suffix" setting code
- 4. Scan the data setting codes "4", "4", "4", "1", "5", "4", "4", "1"
- 5. Scan "Save" setting code

7.3 CODE ID

Add CODE ID

Users can use CODE ID to identify different barcode types. The CODE ID corresponding to each barcode type can be freely modified. The CODE ID is identified by a single character.





Allow to add CODE ID

* Not allow to add CODE ID

CODE ID default value

Scan the "CODE ID default" setting code, each bar code corresponding to the CODE ID can be restored to the default value, the default CODE ID can refer to Appendix C



The default CODE ID for all bar codes

Modify the CODE ID

the CODE ID corresponding to each barcode can be freely modified by scanning the corresponding setting code and combining the scan data setting code. CODE ID characters corresponding to each bar code using a hexadecimal value that the character value of the hexadecimal conversion table can refer to Appendix D.

Example: CODE 128 code corresponding to modify the CODE ID "A"

- 1. Check the character table to get the "A" character hexadecimal value: "41"
- 2. Check whether the setting code is on. If it is not on, please scan the setting code "On" (see section 1.5.2)
- 3. Scan the "Change CODE ID of CODE 128" setting code
- 4. Scan the data setting code "4", "1"
- 5. Scan "Save" setting code

Modify each barcode type CODE ID setting code list:



Modify the CODE ID of EAN13



Modify UPCA's CODE ID



EAN8's CODE ID





Modify UPCE1's CODE ID



CODE 39 CODE ID



Change CODE ID of CODE BAR



Modify Industrial 25 CODE ID



Change CODE 11 CODE ID



Modify the RSS CODE ID



Modify the extended RSS CODE ID



Change Code 128 Code ID



CODE 93 CODE ID



Change the CODE ID for Interleaved 2 of 5



Modify the Matrix 2 of 5 CODE ID



MSI CODE ID



Modify the CODE ID for the restricted RSS



Modify QR CODE's CODE ID





7.4 Terminator

To enable the host to quickly distinguish between the results of the current decoding, you can turn this feature on.

Read "add terminator" When this function is enabled, if the reading is successful, the reader adds the corresponding terminator after decoding the data



Close the ending character



Increase the ending character TAB



* Add terminator CR



Add terminator CRLF

7.5 Data section interception

When users only need to output part of the decoding information, you can turn on this feature. We will decode the information [Data] is divided into three parts:

[Start] [Center] [End]

The Start, End section of the character length can be controlled by scanning code.

The user sets the code by scanning the code below, you can choose to output the corresponding position of the decoding information.





*Transfer the entire Data section

Only the Start segment is transmitted



Only the End segment is transmitted



Modify the length of the Start section M

The length of the Start section can be modified by scanning the "Intercepting length before modification" M and setting the length of the Start section. The maximum length of the Start section is 255 characters. The length of the front section M is represented by a hexadecimal character, and the length M is ten Refer to Appendix D for hex value conversion table.



Modify the length of the Start section M

Modify the length of End section N

Scan the "modified interception length N", and set the scan data setting code, you can modify the length of the End section, End section allows up to 255 characters, the interception length N using a hexadecimal character, the length N corresponding to ten Refer to Appendix D for hex value conversion table.



Modify the length of End section N

Only the Start segment is transmitted

Example: When the decoding information is "1234567890123ABC", the first 13 bytes "1234567890123"

- 1. Check the character table to get the decimal data "13" corresponds to the hexadecimal character "0D"
- 2. Check whether the setting code is on. If it is not on, please scan the setting code "on" (see section 1.5.2)
- 3. Scan the "Pre-modification length M" setting code
- 4. Scan the data setting code "0", "D"
- 5. Scan "Save" setting code
- 6. Scan the "Start only transfer" setting code

Only the End segment is transmitted

Example: When the decoding information is "1234567890123ABC", the last three bytes "ABC"

- 1. Check the character table to get the decimal data "3" corresponds to the hexadecimal character "03"
- 2. Check whether the setting code is on. If it is not on, please scan the setting code "on" (see section 1.5.2)
- 3. Scan "Modified cut length N" setting code
- 4. Scan data setting code "0", "3"
- 5. Scan "Save" setting code
- 6. Scan "End segment only" setting code

Only the Center section is transmitted

Example: When the decoding information is "12345678900123ABC", the middle four bytes "0123"

1. Check the character table to get the decimal data "10", "3" corresponds to the hexadecimal characters were "0A", "03"

- 2. Check whether the setting code is on. If it is not on, please scan the setting code "On" (see section 1.5.2)
- 3. Scan "Modified cut length N" setting code
- 4. Scan data setting code "0", "3"
- 5. Scan "Save" setting code
- 6. Scan "Modify before cut length M" setting code
- 7. Scan the data setting code "0", "A"
- 8. Scan the "Save" setting code
- 9. Scan the "Center section only" setting code

7.6 RF information

RF (Read Fail) message refers to the reader in some modes, you want to read the code is unsuccessful, the user output some information freely defined, the user or program detects this information and make the appropriate adjustments or operations.





Send RF information

* Not send RF information

Modify RF information

Scan the "Modify RF Information" setting code, and combine the scan data setting code. The user can modify the RF information content, use two hexadecimal values for each RF character, RF up to 15 characters, hexadecimal Conversion table can refer to the appendix.



Example: Modify User Defined RF Information to "FAIL"

- 1. Check the character table to get "FAIL" four characters hexadecimal value: "46", "41", "49", "4C"
- 2. Check whether the setting code is on. If it is not on, please scan the setting code "on" (see section 1.5.2)
- 3. Scan "modify RF information" setting code
- 4. Scan the data setting codes "4", "6", "4", "1", "4", "9", "4", "C"
- 5. Scan "Save" setting code

7.7 Output protocol

The following setting code can be used to modify the output format of the decoding result in serial / virtual serial port mode by scanning.

The format of the output with protocol is selected as follows: <03> <Length> <Decode Data>.

In addition, when the output with protocol is enabled in serial / virtual serial port mode, the module will not add an ending character to the decoded data.





7.8 UPCA convert to to EAN 13

You can enable or disable UPCA conversion to EAN13 by scanning the following setting code.





Disable

7.9 Product code verification output enable

The output of the product code parity bit (including EAN8/EAN13/UPCE0/UPCE1/UPCA) can be enabled by scanning the following setting code.







8 Barcode type enable / disable configuration

8.1 All bar codes are solvable

Read the following setting code, all supported bar code types will be allowed or not to be read. After all types are forbidden, only setting code can be read.





All types are allowed to be read

Prohibition of reading all types



* Open the default type of reading

8.2 Readability

By enabling the bar code reading capability enhancement, the reading angle of all bar codes will be improved, the device's support for angles above 45° will be improved, and the support for low contrast and gradient codes will be improved. Forbidding angle enhancement will increase decoding speed.





8.3 EAN13

Read the following setting code, will EAN13 bar code to allow / prohibit reading set.



Read the following setting code, you can configure EAN13 additional code reading is enabled or disabled.





* 2 additional code can be disabled



2 additional code can be enabled



* 5 additional code can be disabled

5 additional code can be enabled

8.4 EAN8

Read the following setting code, will be EAN8 bar code to allow / prohibit read set.





Prohibition of reading EAN8

Read the following setting code, you can configure EAN13 additional code reading is enabled or disabled.



* 2 additional code can be disabled



* 5 additional code can be disabled



2 additional code can be enabled



5 additional code can be enabled

8.5 UPCA

Read the following setting code to set UPCA bar code enable / disable reading.



Read the following setting code, you can configure the UPCA additional code reading is enabled or disabled.



* 2 additional code can be disabled



* 5 additional code can be disabled



2 additional code is enable



5 additional code is enabled

8.6 UPCE0

Read the following setting code, set UPCE0 bar code enable / disable reading.





* Allow to read UPCE0

Not allow to read UPCE0

8.7 UPCE1

Read the following setting code, set UPCE1 bar code to enable / disable reading.





Not allow to read UPCE1

Read the following setting code, you can configure UPC-E1 additional code reading is enabled or disabled.





disabled

* 5-digit additional code can be disabled





5 additional code is enabled

8.8 Code128

Read the following setting code, Code128 bar code to enable / disable the reading to be set.





* Allow to read Code128

Not allow to read Code128

Read the following setting code, will be the shortest reading length of Code128 bar code set.



The minimum length of Code128 information is 0



* The minimun length of code is 4

Read the following setting code, the maximum length of Code128 bar code to read set.



8.9 Code39

Read the following setting code, Code39 bar code to enable / disable the reading to be set.





Not allow to read Code39

Read the following setting code, Code39 bar code will be the shortest length of reading set.







* Code39 minimum length of information is 4

Read the following setting code, will set the longest reading length of Code39 bar code.



* Code39 maximum length of 32



Code39 maximum length of information is 255

Read the following setting code, you can configure Code39 whether to support Code32 mode and FullAsc mode.



* Code32 is not enabled



Enable Code32



mode



Enable FullAsc mode

8.10 Code93

Read the following setting code, will Code93 bar code to allow / prohibit reading set.





* Allow to read Code93

Not allow to read Code93

Read the following setting code, the Code93 bar code will be the shortest length of reading set.



Code93 minimum length is 0



* Code93 minimum length is 4

Code93 bar code will be the longest length of reading set.



* Code93 maximum length is 32



Code93 maximum length is 255

8.11 CodeBar

Read the following setting code, CodeBar bar code to enable / disable the reading set.





* Allow to read CodeBar

Not allow to read CodeBar

Read the following setting code, the CodeBar bar code to allow / prohibit to send start and stop set.



Send CodeBar start and end

* Does not send CodeBar start and end breaks

Read the following setting code, set the minimum length of CodeBar reader.



The minimum length of CodeBar information is 0



* The minimum length of CodeBar information is 4

Read the following setting code, will set the maximum length of CodeBar barcode reader.



* The maximum length of CodeBar information is 32



The maximum length of a CodeBar message is 255

8.12 QR

Read the following setting code, will be set to enable / disable QR barcode reading.





Not allow to read QR

8.13 Interleaved 2 of 5

Read the following setting codes to set the Interleaved 2 of 5 bar code enable / disable reading.



Interleaved 2 of 5 is allowed



* Prohibition of reading Interleaved 2 of 5

Read the following setting code, will set the minimum reading length of Interleaved 2 of 5 bar code.



Interleaved 2 of 5 minimum message length is 0



* Interleaved 2 of 5 minimum length is 4

The following setting codes will be read to set the maximum reading length of Interleaved 2 of 5 barcode.







Interleaved 2 of 5 maximum message length is 255

8.14 Industrial 25

The following setting codes will be read to set the Enable / Disable for Industrial 25 bar code reading.





Allow to read Industrial 25

* Not allow to read Industrial 25

Read the following setting code, the Industrial 25 bar code to read the shortest length set.





Industrial 25 minimum length is 0

* Industrial 25 minimum length is 4

The following setting codes will be read, and the longest reading length of Industrial 25 bar code will be set.



* The maximum length of the information is 32



The maximum length of the information is 255

8.15 Matrix 2 of 5

Read the following setting codes to set the Matrix 2 of 5 bar code enable / disable reading.





Allow to read Matrix 2 of 5

* Not allow to read Matrix 2 of 5

Read the following setting codes to set the minimum reading length of Matrix 2 of 5 barcode.





The minimum length is 0

* The minimum length is 4

The following setting codes will be read to set the maximum reading length of Matrix 2 of 5 barcode.





* The maximum length is 32

The maximum length is 255

Read the following setting code, will set the Matrix2 of 5 bar code format.



Parity format is Mod10



* Parity format is None

8.16 Code11

Read the following setting code, will Code11 bar code to allow / prohibit reading set.



Allow to read Code11



*Not allow to read Code11

Read the following setting code, the shortest length of Code11 bar code will be set.





Code 11 minimum length of information is 0

*Code 11 minimum length of information is 4

Read the following setting code, set the maximum length of Code11 barcode reader.





* Code11 maximum length of 32 Code11 maximum length of 255

Read the following setting code, the Code11 calibration method will be configured.





Code11 using 1bit calibration

*Code11 using 1bit calibration

8.17 MSI

Read the following setting code, set the MSI bar code enable / disable reading.





Allow to read MSI

*Not allow to read MSI

Read the following setting code, set the minimum reading length of MSI bar code.



The minimum length of MSI information is 0



*The minimum length of MSI information is 4

Read the following setting code, set the longest reading length of MSI barcode.



* The maximum length of MSI information is 32



The maximum length of MSI information is 255

8.18 RSS

Read the following setting code, will be set to enable / disable RSS-14 bar code reading.





Allow to read RSS-14

*RSS-14Prohibition of reading RSS-14

Read the following setting code, will be limited RSS bar code to allow / prohibit reading set.





Not allow to read RSS

Read the following setting code, will be extended RSS bar code to allow / prohibit read set.





*Not allow to RSS

Read the following setting code, set the minimum reading length of RSS barcode.



RSS message minimum length is 0



*Minimum length is 4

Read the following setting code, set the maximum length of RSS barcode reader.



* The maximum length of RSS messages is 32



The maximum length of RSS messages is 255

8.19 Data Matrix

Read the following setting code, DM bar code to enable / disable the read set.



Read the following setting code, will set whether the module supports decoding multiple DM barcode at the same time.



*Do not read more than one DM barcode at the same time



Allows multiple DM bar codes to be read simultaneously

8.20 PDF417

Read the following setting code, will be PDF417 bar code to allow / prohibit read set.





*Allow to read PDF417

Not allow to read PDF417

9 Appendix A: Default Settings Table

Format 9-1 Default settings table			
parameter name		default setting	Noted
Interface			
	Baud rate	9600	
	Inspection	Not inspection	
TTL-232	Data bit	8 bits	
	Stop bit	1 bit	
	Hardware flow control	Not	
Mode parameters			
The default mode of reading		Manual Mode	
Serial trigger Single reading time		5s	Parameter range: 0.1-25.5 seconds, step is 0.1s; 0 means that the single decoding time is not limited
Manual Mode Trigger level		Low trigger	The default high level

10 Appendix B: Common Serial Instructions

Features	Serial Command
Set the baud rate to 9600	7E 00 08 01 00 D9 D3 20 38
Save the settings to EEPROM	7E 00 09 01 00 00 DE C8
Query baud rate	7E 00 07 01 00 2A 02 D8 0F

Form 10-1 Common serial instructions

After the host sends the serial port command to query the baud rate, the reading module will reply the following message:

Returned Messages	Corresponding Baud Rate
02 00 00 02 C4 09 SS SS	1200
02 00 00 02 71 02 SS SS	4800
02 00 00 02 39 01 SS SS	9600
02 00 00 02 D0 00 SS SS	14400
02 00 00 02 9C 00 SS SS	19200
02 00 00 02 4E 00 SS SS	38400
02 00 00 02 34 00 SS SS	57600

Note: SS SS is the calibration value.

11 Appendix C: List of Code IDs

form 11-1 Code ID list			
Type of Bar code	Correspondin g character	Flag address	
EAN-13	d	0x91	
EAN-8	d	0x92	
UPC-A	С	0x93	
UPC-E0	с	0x94	
UPC-E1	С	0x95	
Code 128	j	0x96	
Code 39	b	0x97	
Code 93	i	0x98	
Codabar	а	0x99	
Interleaved 2 of 5	е	0x9A	
Industrial 2 of 5	D	0x9B	
Matrix 2 of 5	v	0x9C	
Code 11	Н	0x9D	
MSI-Plessey	m	0x9E	
GS1 Databar(RSS-14)	R	0x9F	
GS1 Databar Limited(RSS)	R	0xA0	
GS1 Databar Expanded(RSS)	R	0xA1	
QR Code	Q	0xA2	
Data Matrix	u	0xA3	
PDF 417	r	0xA4	

12 Appendix D: ASCII Code Table

Hexadecimal	Decimal	character
00	0	NUL
01	1	SOH
02	2	STX
03	3	ETX
04	4	EOT
05	5	ENQ
06	6	ACK
07	7	BEL
08	8	BS
09	9	HT
0a	10	LF
0b	11	VT
0c	12	FF
0d	13	CR
0e	14	SO
Of	15	SI
10	16	DLE
11	17	DC1
12	18	DC2
13	19	DC3
14	20	DC4
15	21	NAK
16	22	SYN
17	23	ETB
18	24	CAN
19	25	EM
1a	26	SUB
1b	27	ESC
1c	28	FS
1d	29	GS
1e	30	RS
1f	31	US
20	32	SP
21	33	!

12-1 ASCII code table

Hexadecimal	Decimal	character
22	34	"
23	35	#
24	36	\$
25	37	%
26	38	&
27	39	×
28	40	(
29	41)
2a	42	*
2b	43	+
2c	44	,
2d	45	-
2e	46	
2f	47	1
30	48	0
31	49	1
32	50	2
33	51	3
34	52	4
35	53	5
36	54	6
37	55	7
38	56	8
39	57	9
3а	58	:
3b	59	•
3c	60	<
3d	61	=
Зе	62	>
3f	63	?
40	64	@
41	65	A
42	66	В
43	67	С
44	68	D
45	69	E

Hexadecimal	Decimal	character
46	70	F
47	71	G
48	72	Н
49	73	1
4a	74	J
4b	75	К
4c	76	L
4d	77	М
4e	78	Ν
4f	79	0
50	80	Ρ
51	81	Q
52	82	R
53	83	S
54	84	Т
55	85	U
56	86	V
57	87	W
58	88	Х
59	89	Υ
5a	90	Z
5b	91	[
5c	92	1
5d	93]
5e	94	٨
5f	95	_
60	96	•
61	97	а
62	98	b
63	99	с
64	100	d
65	101	e
66	102	f
67	103	g
68	104	h
69	105	i

Hexadecimal	Decimal	character
6a	106	j
6b	107	k
6c	108	Ι
6d	109	m
6e	110	n
6f	111	0
70	112	р
71	113	q
72	114	r
73	115	S
74	116	t
75	117	u
76	118	v
77	119	w
78	120	x
79	121	У
7a	122	Z
7b	123	{
7c	124	
7d	125	}
7e	126	~
7f	127	DEL

13 Appendix E: Data Codes

0~9





6













7



















14 Appendix F: Save or Cancel

After reading the data code to scan the "save" setting code to read the data saved. If you make a mistake while reading the data code, you can cancel reading the wrong data.

Such as reading a setting code and reading the data "A", "B", "C" and "D" in sequence, if "one data before last reading" is read, the last read The number "D" will cancel the read data "ABCD" if "Cancel a previous data string" is read, and cancel the read data "ABCD" if "Unchanged data setting" is read and exit the modification Set.







Save



Cancel the previous read a bunch of data

Cancel the previous read a data



Cancel to change the setting